

**WE CLAIM:**

1. A method of making a golf club head, comprising:  
preparing a metal casing including a front open end which  
5 defines an opening;  
preparing a striking plate having a rear surface to be  
bonded to said front open end;  
placing said striking plate over said front open end  
by contacting said rear surface with said front open  
10 end, thereby creating a clearance between said rear  
surface and said front open end and around said opening;  
positioning a brazing material on one of said rear surface  
and said front open end externally of and immediately  
adjacent said clearance; and  
15 causing said brazing material to melt and to flow into  
said clearance through a capillary action, thereby  
forming a layer of said brazing material between said  
rear surface and said front open end.
2. The method as claimed in Claim 1, wherein said brazing  
20 material is positioned by being seated against one of  
said rear surface and said front open end externally  
of said opening.
3. The method as claimed in Claim 2, further comprising  
the step of adding said brazing material to said clearance  
25 when the amount of said brazing material in said clearance  
is insufficient, wherein an additional amount of said  
brazing material is positioned on one of said rear surface

and said front open end externally of said clearance and is heated to flow into said clearance by a capillary action.

- 5      4. The method as claimed in Claim 1, wherein said brazing material has a melting point which is lower than the melting points of said striking plate and said casing.